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# Dexterous Remote Handling for the Nuclear Industry

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Date: 30/06/2016



# Agenda

- Introduction to Oxford Technologies
- Remote handling philosophy
- Legacy from the nuclear fusion experiments
- Potential for decommissioning and other industries





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# Introduction to Oxford Technologies Ltd

# Oxford Technologies Ltd

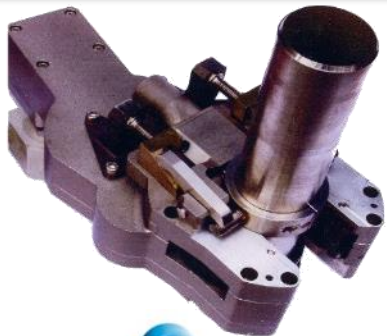
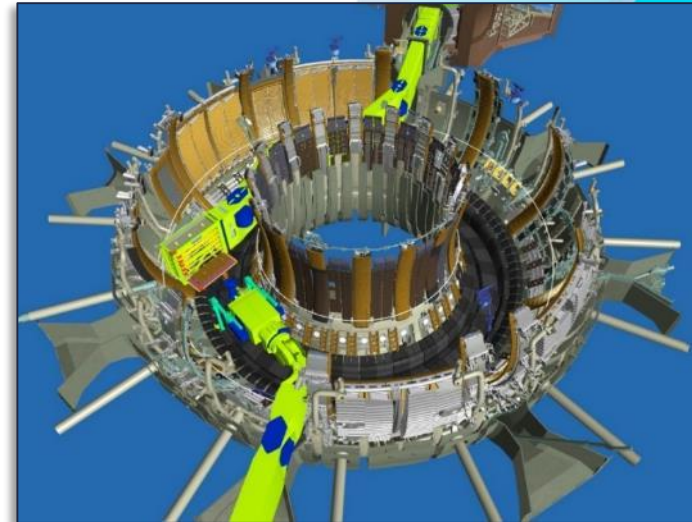
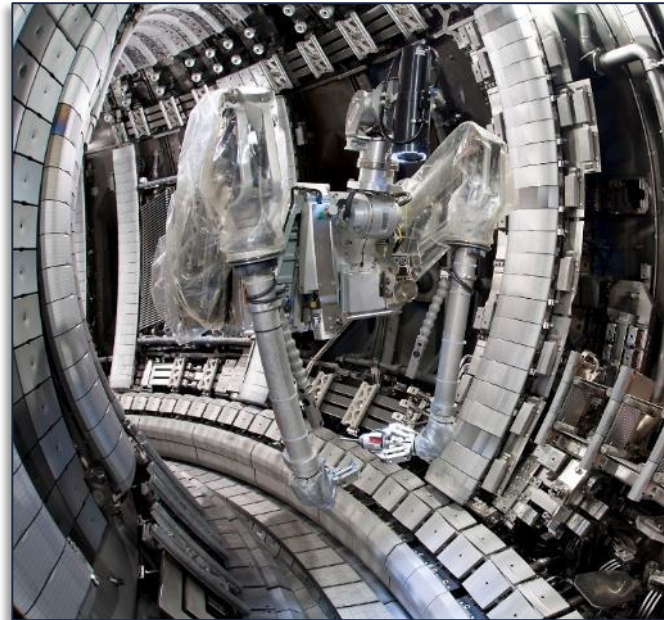
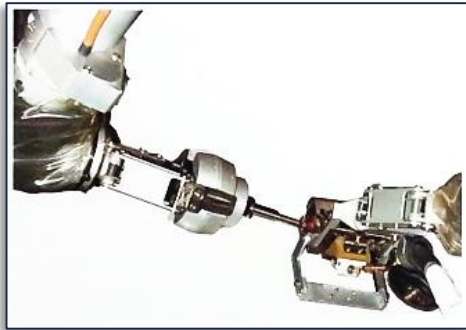
- Remote Handling Solutions
- Engineering consultancy
- Design and build
- Assembly and test hall
- Man in the loop robotics, not robots.
- Created in 2000 by JET remote handling engineers
- Owned by Kurion Inc. since December 2015
- 61 employees, including 56 engineers and technicians
- £5.5 million turnover





# JET (Joint European Torus)

- Designed and delivered RH devices
- Developed RH Code of Practice
- World's first fully remote handling campaign inside a Tokamak in 1997.





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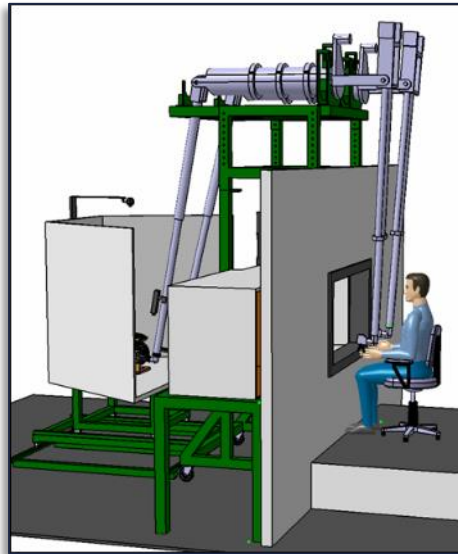
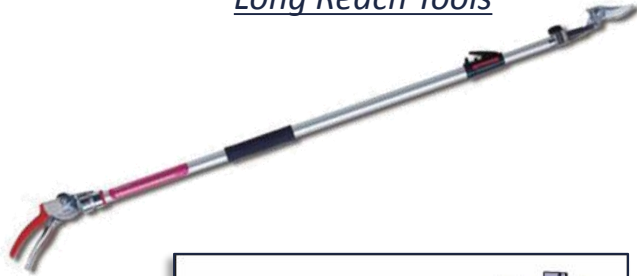
# Remote Handling Philosophy



# Remote Handling Philosophy

- What is remote handling?
  - Handling items and tasks from a remote distance
  - “Nuclear” connotation

Long Reach Tools



Through the wall manipulators

Remote Controlled

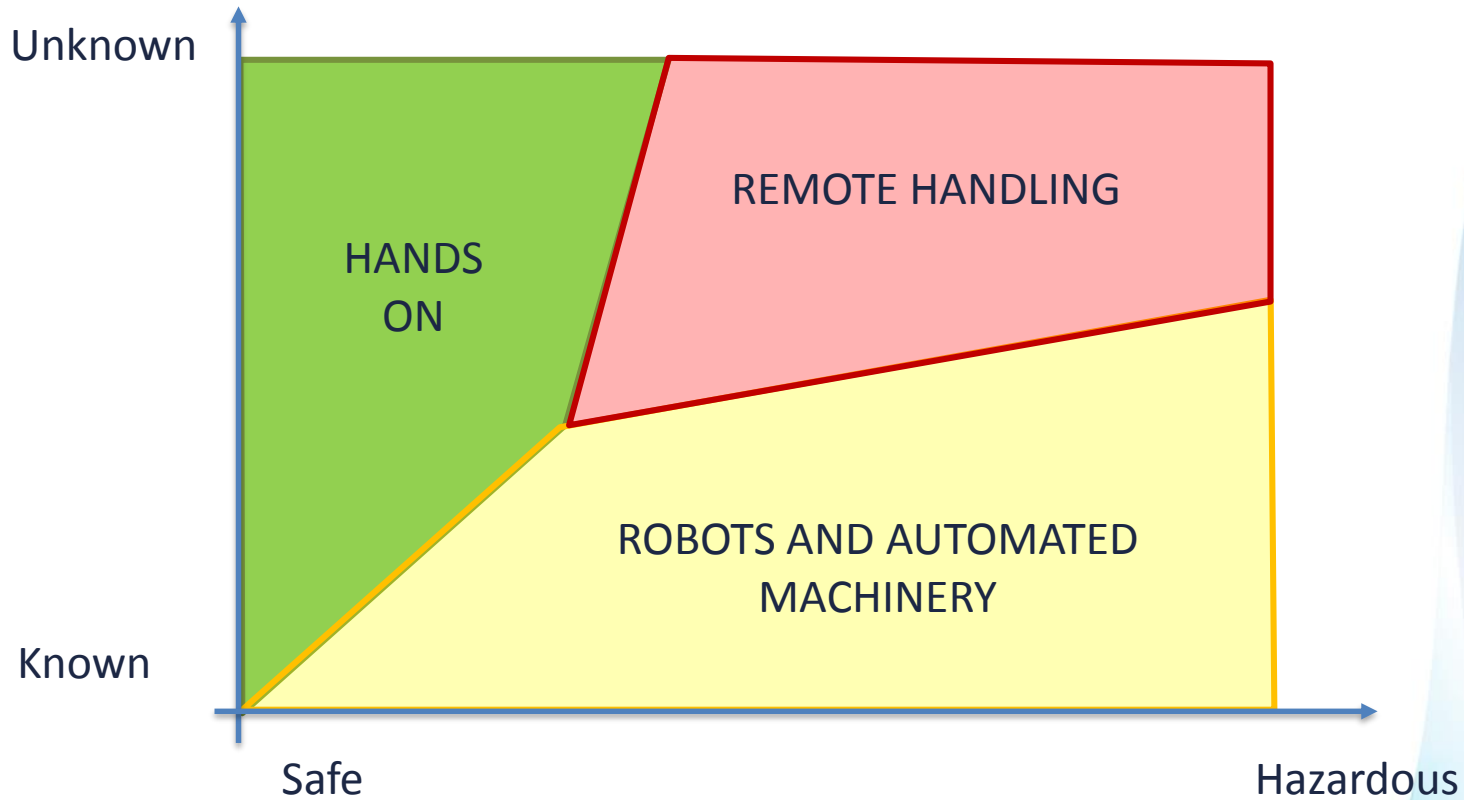


Remote equipment



# Remote Handling Philosophy

- Unknown vs Hazardous





# Remote Handling Philosophy

- What is important for Oxford Technologies
  - Task identification
  - Remote viewing
  - Recovery



# Legacy from the Nuclear Fusion Experiments

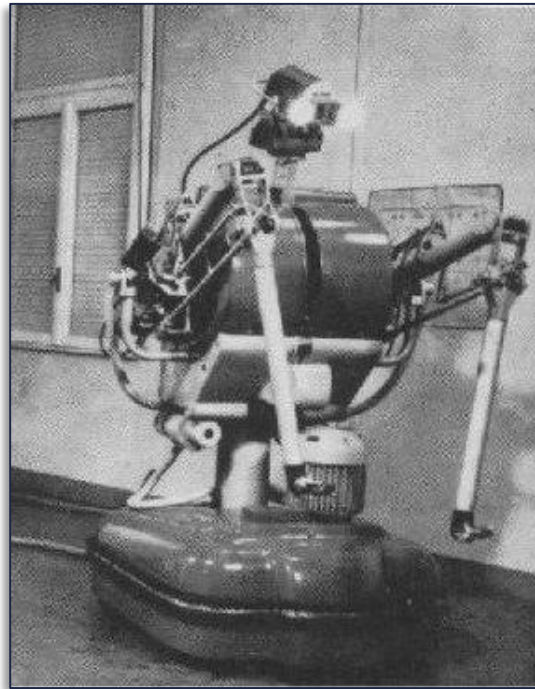
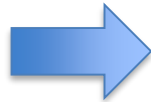
The background features a dark blue gradient with a large, flowing white and light blue wave-like shape that curves across the middle. In the lower half, there are faint, semi-transparent technical diagrams and grid patterns, suggesting a scientific or engineering context.

# Brief history of Mascot

- Through the wall manipulators are fixed to one location.
- MASCOT: Positionable servo manipulator
- Project started around 1958 with ENEA and CERN collaboration



1945



1958



27 April, 2016

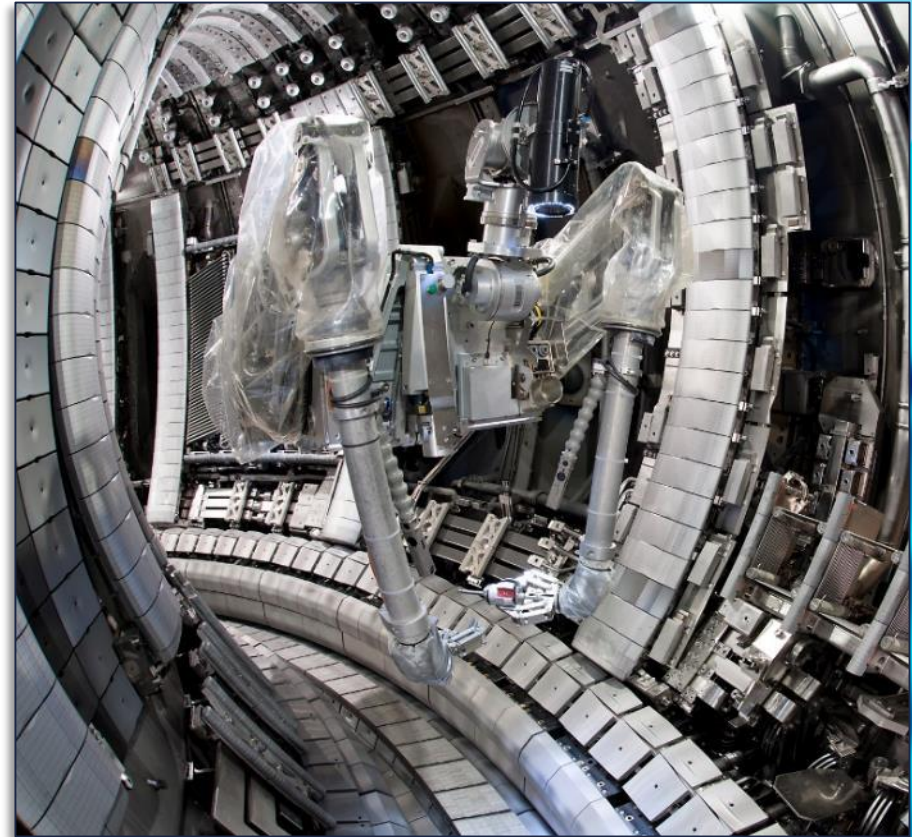
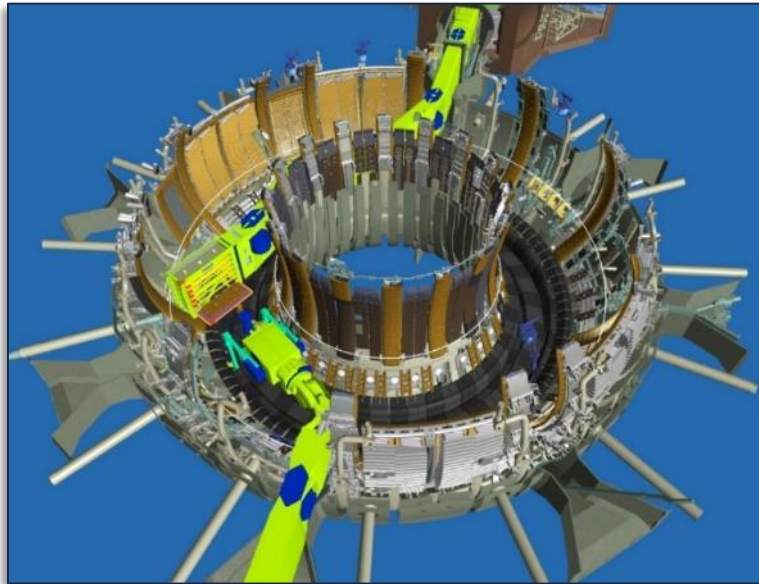




# Brief history of Mascot

## Use of MASCOT IV at JET

- Full remote handling operation started 1997
- Positioned inside the tokamak by a transport boom
- More than 10 000 h active operation

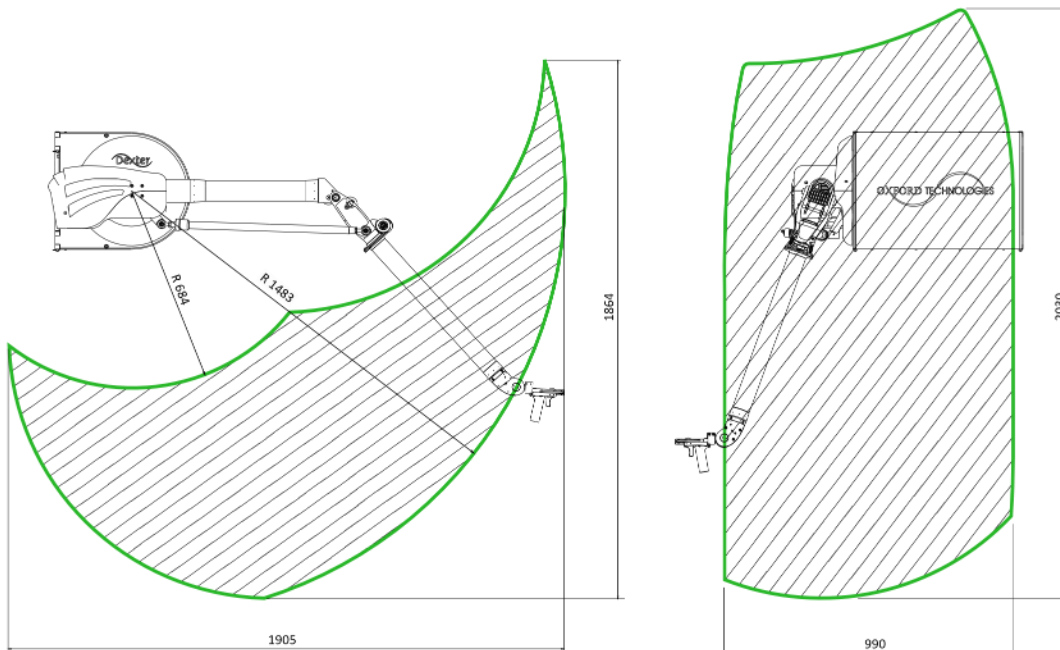




# DEXTER Manipulator

Updated design of MASCOT manipulator

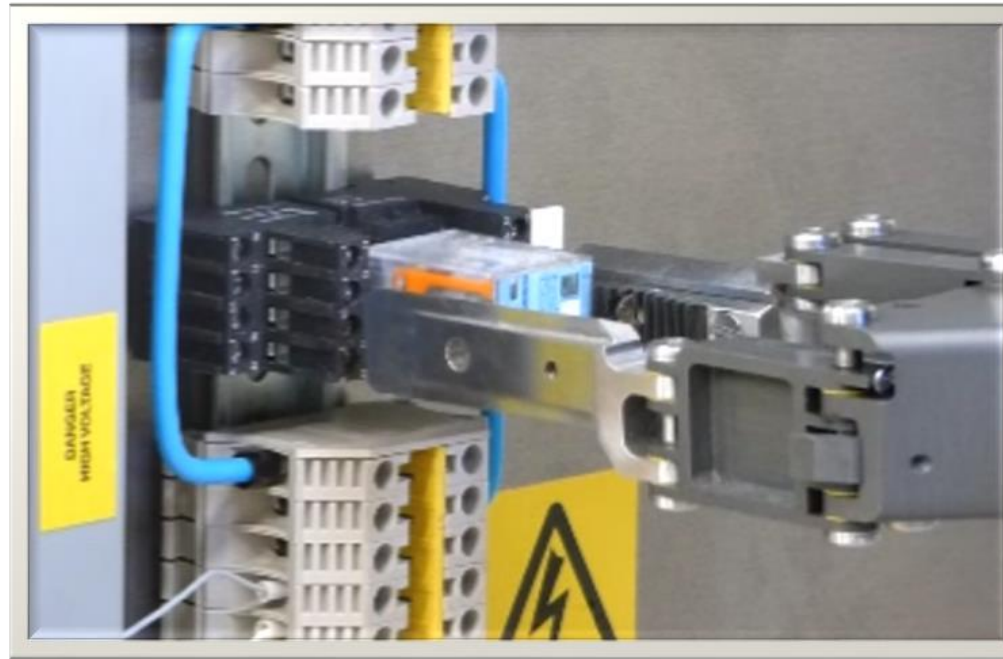
- High dexterity
- Highly programmable
- VR integration



# DEXTER Manipulator

High dexterity allows to perform a multitude of task without much infrastructure

- 10g sensitivity
- 10 kg payload



# DEXTER Manipulator

## Highly programmable

- Weight compensation
  - The weight of the arm is “electronically” removed
  - Tool weight can be removed
  
- Force scaling:
  - The force feedback from the slave manipulator can be decreased in order to lift comfortably more mass or for more force demanding task
  - The force feedback from the slave manipulator can be increased in order to amplify the “feel” and perform tasks with more sensitivity



# DEXTER Manipulator

## Highly programmable

- Active constraints
  - Use of kinematic to assist tasks such as:
    - Using an screw driver
    - Using a spanner or other orbital tools
    - Cutting / tracing in a straight line
  
- Virtual walls
  - Virtual environment can be created to protect equipment
  
- Guiding trajectories
  - “Attraction path” to guide the movement, e.g. during deployment or navigating through confined spaces

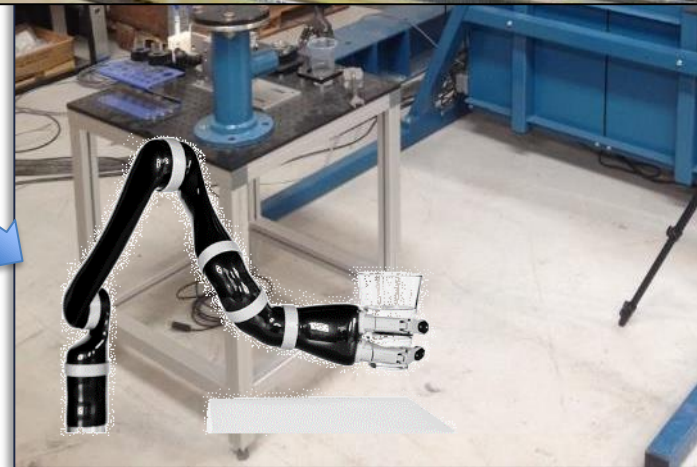




# DEXTER Manipulator

Highly programmable

- Dissimilar kinematics



# DEXTER Manipulator

## VR Integration

- “Real” master driving virtual slave
- Task study
- Task optimisation
- Operator training

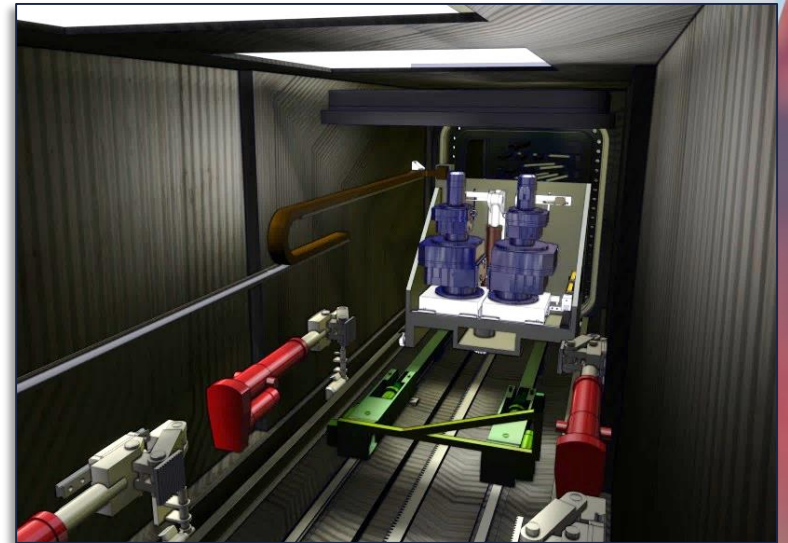
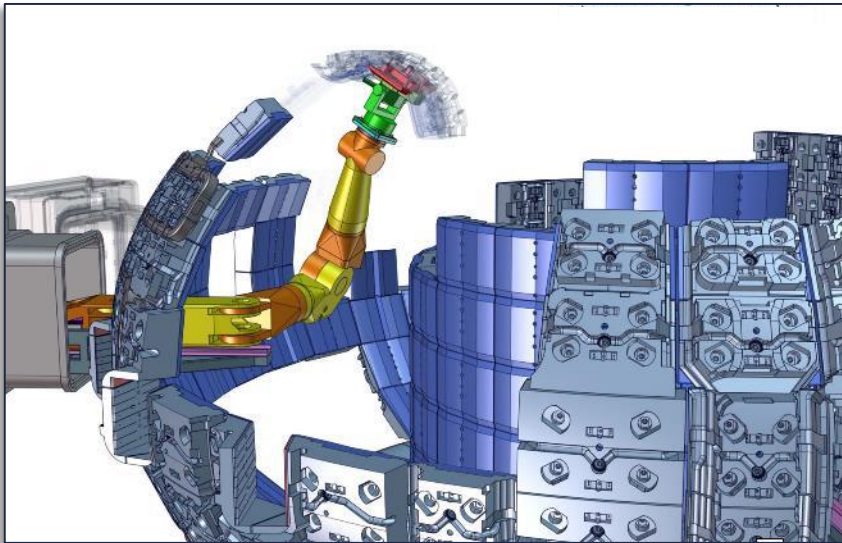
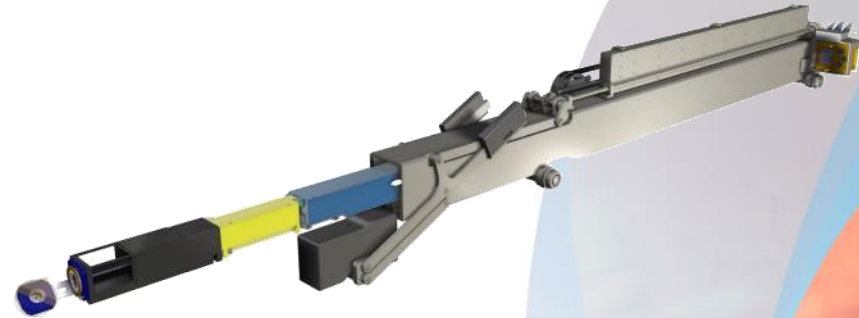
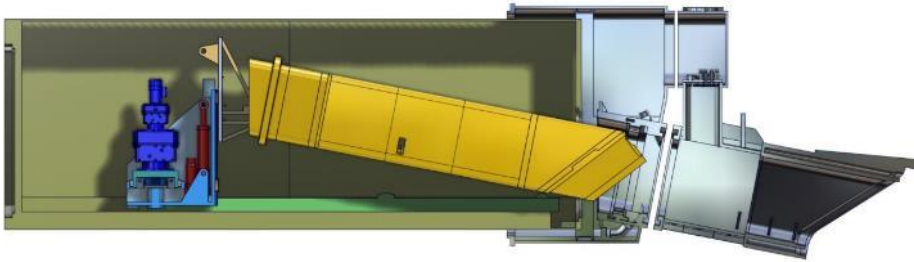


Potential for decommissioning and  
other industries



# High Energy Physics

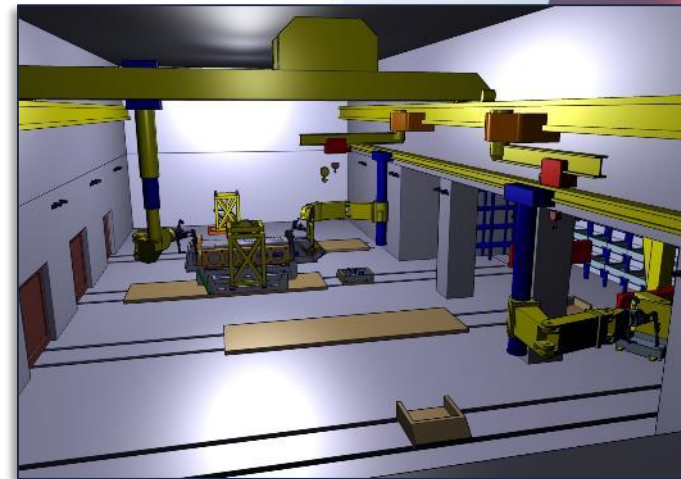
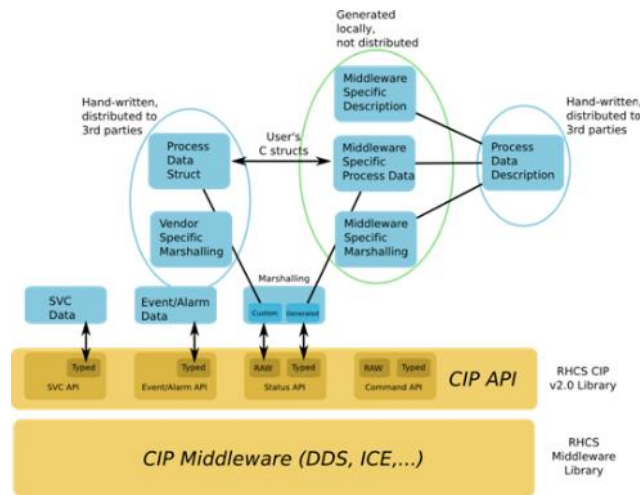
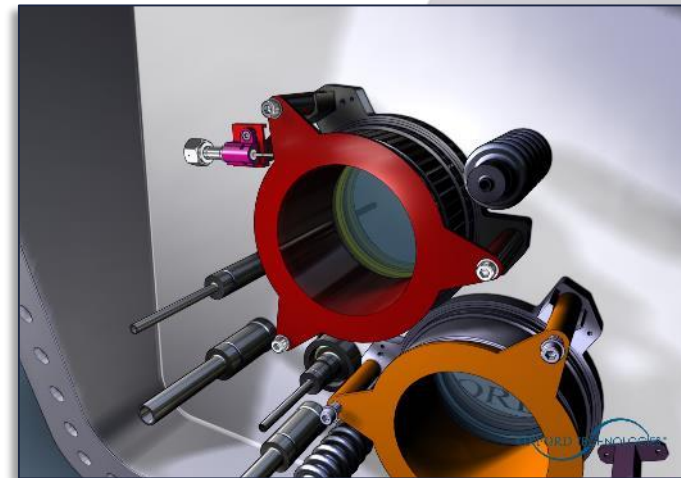
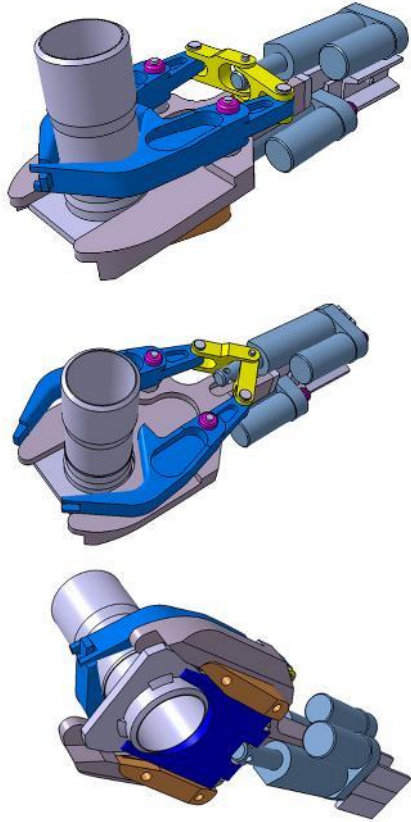
- Support to ITER
  - Numerous remote handling and diagnostics contracts





# High Energy Physics

- Support to ITER
  - Numerous remote handling and diagnostics contracts



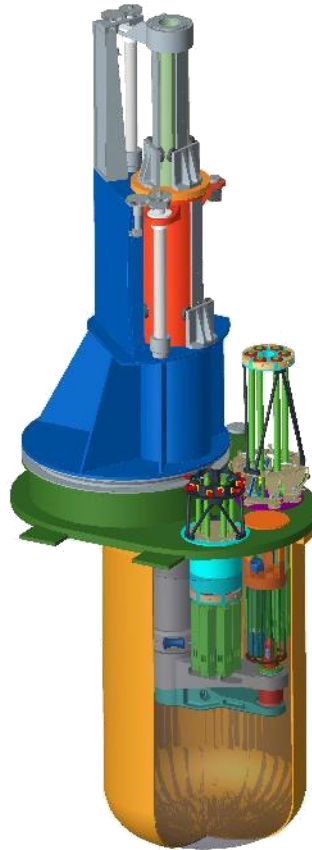
# High Energy Physics

- Other international experiments

LHC (CERN)



MYRRAH (SCK)



HIPER





# Nuclear decommissioning

- Dounreay Shaft (UK)



- Fukushima (Japan)



- Sellafield, FGMSP (UK)

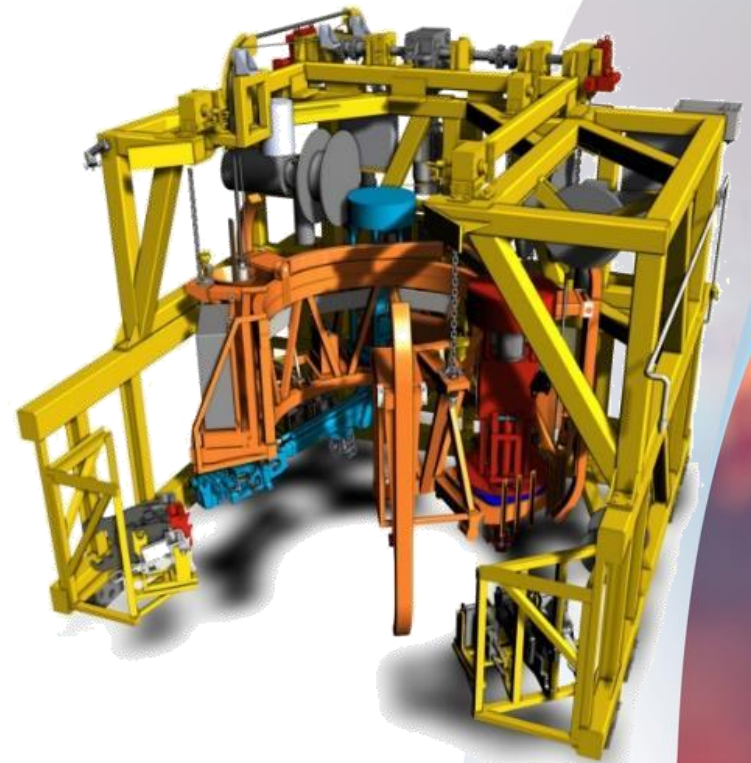


- La Hague (France)



# Nuclear decommissioning

- Dounreay (Waste handling, Shaft, Silo)





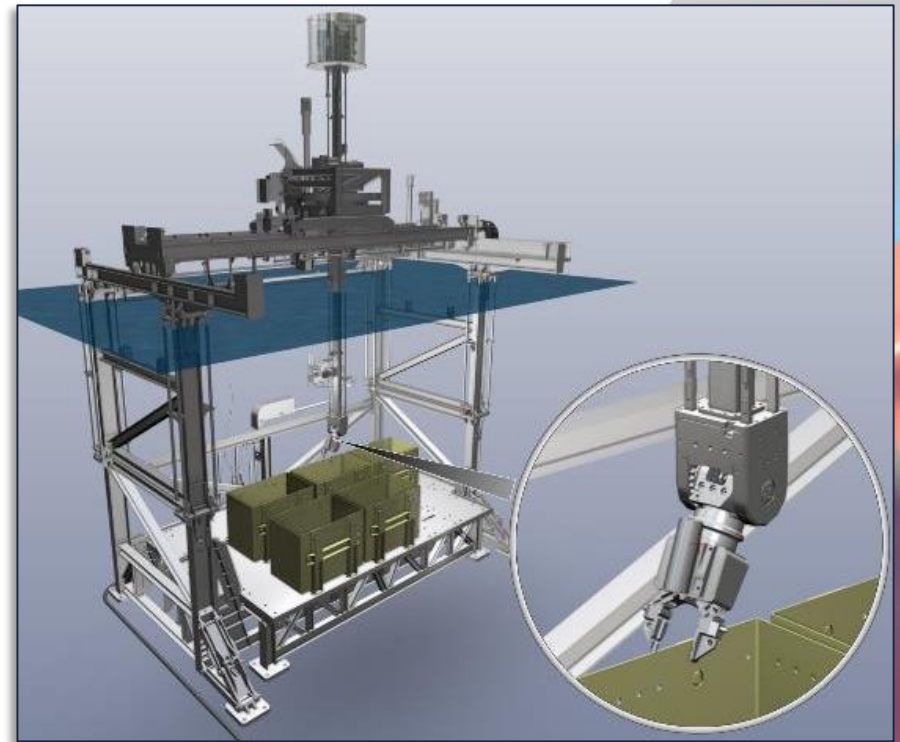
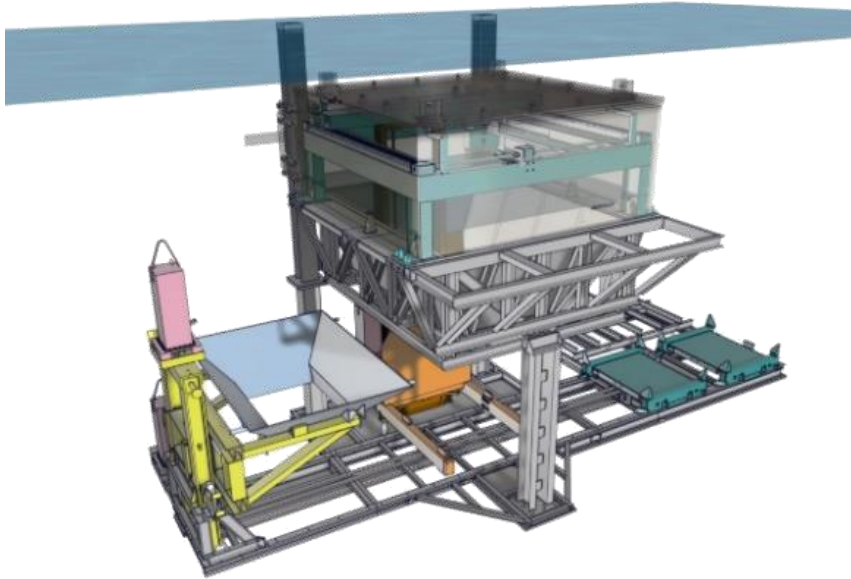
# Nuclear decommissioning

- Dounreay (Handling arm trials)



# Nuclear decommissioning

- Sellafield (Pond waste handling)





# Remote Dexterous Handling

- Reducing risk and exposure
- Increasing task efficiency
- Examples:
  - Hot Cell and Glove boxes with minimum penetration
  - Working above ponds with no exposure and better dexterity



# Questions Please....

